

Akulon[®] RePurposed RE30 BK00003

PA6—GF30

30% Glass Reinforced, Recycled Content

Sustainability

Recycled based

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.5 / *	%	ISO 294-4
Molding shrinkage (normal)	1.1 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	9600 / 6000	MPa	ISO 527-1/-2
Stress at break	165 / 100	MPa	ISO 527-1/-2
Strain at break	2.7 / 6.5	%	ISO 527-1/-2
Flexural modulus	8800 / 5800	MPa	ISO 178
Flexural strength	250 / 155	MPa	ISO 178
Charpy impact strength (+23°C)	70 / 80	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	60 / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	10 / 16	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	8 / -	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	IEC 60695-11-10

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	3.2 / *	mm	IEC 60695–11–10
ELECTRICAL PROPERTIES	DRY / COND		
Electric strength	25 / 22	kV/mm	IEC 60243–1
OTHER PROPERTIES	DRY / COND		
Water absorption	6.3 / *	%	Sim. to ISO 62
Humidity absorption	2.1 / *	%	Sim. to ISO 62
Density	1350 / –	kg/m³	ISO 1183